Surface texture
acc. to DIN EN ISO 1302

Ra 1,6 - Ra 3,2

Rounding edges and contours
acc. to DIN ISO 13715

+0,3
+0,2

-0,3
-0,2

General tolerance: ±0.05
All dimentions in mm.

Form and Positional Tolerances
acc. to ISO 1101,
GOST 30893.1-2002,
GOST 25346-89

op.code: **250,260,270**

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HOKASU
designed in Japan

SCALE:1:1

SHEET 1 OF 3

A4

Design by:

6063-T1

TUBE D55
D55 solid turning

G=320,00 /160 /120 ±0.1

A-A (2 : 1)

0,25x45°

0,50x45°

M= ⌀ 50,15 ±0.05

(⌀ 36,90)

R0,20

1,00x45°

0,65x45°

B= ⌀ 50,00 +0,05 0,00

⌀ 51,30

C= ⌀ 51,80 ±0.05

E= ⌀ 52,65 +0,05 0,00

J= ⌀ 54,50 +0,05 -0,10

A=50,00 +0,05 0,00

0
2,00
8,00
10,00

49,00
45,00
44,35

7,10
5,10
0

C
Ra 1.6-3.2

A

(⌀ 55,00)
(⌀ 36,90)
(⌀ 49,00)

A

Scratches, stains and burrs of any origin
are not allowed on the surfaces Ra 1.6 - 3.2.
The products must be clean:
without chips, traces of oil and washing materials,
packed in stretch film.